

Prior art

It is known that amino acids are prepared by fermentation from strains of coryneform bacteria, in particular  
15 *Corynebacterium glutamicum*. Because of their great importance, work is constantly being undertaken to improve the preparation processes. Improvements to the process can relate to fermentation measures, such as, for example, stirring and supply of oxygen, or the composition of the  
20 nutrient media, such as, for example, the sugar concentration during the fermentation, or the working up to the product form by, for example, ion exchange chromatography, or the intrinsic output properties of the microorganism itself.

25 Methods of mutagenesis, selection and mutant selection are  
used to improve the output properties of these  
microorganisms. Strains which are resistant to  
antimetabolites or are auxotrophic for metabolites of  
regulatory importance and which produce amino acids are  
30 obtained in this manner.

Methods of the recombinant DNA technique have also been employed for some years for improving the strain of Corynebacterium strains which produce L-amino acids.

#### Object of the invention

- 5 The inventors had the object of providing new measures for improved fermentative preparation of amino acids, in particular L-lysine and L-valine.

#### Description of the invention

The invention provides an isolated polynucleotide from  
10 coryneform bacteria, comprising a polynucleotide sequence which codes for the lysR2 gene, chosen from the group consisting of

- a) polynucleotide which is identical to the extent of at least 70% to a polynucleotide which codes for a  
15 polypeptide which comprises the amino acid sequence of SEQ ID No. 2,
- b) polynucleotide which codes for a polypeptide which comprises an amino acid sequence which is identical to the extent of at least 70% to the amino acid sequence of  
20 SEQ ID No. 2,
- c) polynucleotide which is complementary to the polynucleotides of a) or b), and
- d) polynucleotide comprising at least 15 successive nucleotides of the polynucleotide sequence of a), b)  
25 or c),

the polypeptide preferably having the activity of the transcription regulator LysR2.

The invention also provides the abovementioned polynucleotide, this preferably being a DNA which is  
30 capable of replication, comprising:

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- (i) the nucleotide sequence shown in SEQ ID No.1 or
- (ii) at least one sequence which corresponds to sequence (i) within the range of the degeneration of the genetic code, or
- 5 (iii) at least one sequence which hybridizes with the sequences complementary to sequences (i) or (ii), and optionally
- (iv) sense mutations of neutral function in (i) which do not modify the activity of the
- 10 protein/polypeptide.

The invention also provides

- a) polynucleotides comprising at least 15 successive nucleotides chosen from the nucleotide sequence of SEQ ID No. 1 between positions 1 and 231,
- 15 b) polynucleotides comprising at least 15 successive nucleotides chosen from the nucleotide sequence of SEQ ID No. 1 between positions 232 and 1161,
- c) polynucleotides comprising at least 15 successive nucleotides chosen from the nucleotide sequence of SEQ
- 20 ID No. 1 between positions 1162 and 1364.

The invention also provides:

- a polynucleotide, in particular DNA, which is capable of replication and comprises the nucleotide sequence as shown in 'SEQ ID No.1;
- 25 a polynucleotide which codes for a polypeptide which comprises the amino acid sequence as shown in SEQ ID No. 2;

a vector containing parts of the polynucleotide according to the invention, but at least 15 successive nucleotides of the sequence claimed

and coryneform bacteria in which the lysR2 gene is  
5 attenuated, in particular by an insertion or deletion [sic]

The invention also provides polynucleotides which substantially comprise a polynucleotide sequence, which are obtainable by screening by means of hybridization of a  
10 corresponding gene library, which comprises the complete gene with the polynucleotide sequence corresponding to SEQ ID No. 1, with a probe which comprises the sequence of the polynucleotide mentioned, according to SEQ ID No. 1 or a fragment thereof, and isolation of the DNA sequence  
15 mentioned.

Polynucleotide sequences according to the invention are suitable as hybridization probes for RNA, cDNA and DNA, in order to isolate, in the full length, nucleic acids, or polynucleotides or genes which code for the LysR2 protein  
20 or to isolate those nucleic acids or polynucleotides or genes which have a high similarity with the sequence of the lysR2 gene. They are also suitable for incorporation into so-called "arrays", "micro arrays" or "DNA [sic] chips in order to detect and determine the corresponding  
25 polynucleotides [sic]

Polynucleotide sequences according to the invention are furthermore suitable as primers with the aid of which DNA of genes which code for the LysR2 protein can be prepared with the polymerase chain reaction (PCR).

30 Such oligonucleotides which serve as probes or primers comprise at least 25, 26, 27, 28, 29 or 30, preferably at least 20, 21, 22, 23 or 24, very particularly preferably at least 15, 16, 17, 18 or 19 successive nucleotides.

Oligonucleotides with a length of at least 31, 32, 33, 34, 35, 36, 37, 38, 39 or 40, or at least 41, 42, 43, 44, 45, 46, 47, 48, 49 or 50 nucleotides are also suitable.

Oligonucleotides with a length of at least 100, 150, 200,  
5 250 or 300 nucleotides are optionally also suitable.

"Isolated" means separated out of its natural environment.

"Polynucleotide" in general relates to polyribonucleotides and polydeoxyribonucleotides, it being possible for these to be non-modified RNA or DNA or modified RNA or DNA.

- 10 The polynucleotides according to the invention include a polynucleotide according to SEQ ID No. 1 or a fragment prepared therefrom and also those which are at least 70% to 80%, preferably at least 81% to 85%, particularly preferably at least 86% to 90% and very particularly  
15 preferably at least 91%, 93%, 95%, 97% or 99% identical to the polynucleotide according to SEQ ID No. 1 or a fragment prepared therefrom.

"Polypeptides" are understood as meaning peptides or proteins which comprise two or more amino acids bonded via  
20 peptide bonds.

The polypeptides according to the invention include a polypeptide according to SEQ ID No. 2, in particular those with the biological activity of the LysR2 protein, and also those which are at least 70% to 80%, preferably at least  
25 81% to 85% and in particular at least 86% to 90% and very particularly preferably at least 91%, 93%, 95%, 97% or 99% identical to the polypeptide according to SEQ ID No. 2 and have the activity mentioned.

The invention furthermore relates to a process for the  
30 fermentative preparation of amino acids chosen from the group consisting of L-asparagine, L-threonine, L-serine, L-glutamate, L-glycine, L-alanine, L-cysteine, L-valine, L-methionine, L-isoleucine, L-leucine, L-tyrosine, L-

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phenylalanine, L-histidine, L-lysine, L-tryptophan and L-arginine, in particular L-lysine and L-valine, using coryneform bacteria which in particular already produce amino acids and in which the nucleotide sequences which  
5 code for the lysR2 gene are attenuated, in particular eliminated or expressed at a low level.

The term "attenuation" in this connection describes the reduction or elimination of the intracellular activity of one or more enzymes (proteins) in a microorganism which are  
10 coded by the corresponding DNA, for example by using a weak promoter or using a gene or allele which codes for a corresponding enzyme with a low activity or inactivates the corresponding gene or allele or enzyme (protein), and optionally combining these measures.

15 The microorganisms which the present invention provides can prepare amino acids, in particular L-lysine and L-valine, from glucose, sucrose, lactose, fructose, maltose, molasses, starch, cellulose or from glycerol and ethanol. They can be representatives of coryneform bacteria, in  
20 particular of the genus *Corynebacterium*. Of the genus *Corynebacterium*, there may be mentioned in particular the species *Corynebacterium glutamicum*, which is known among experts for its ability to produce L-amino acids.

Suitable strains of the genus *Corynebacterium*, in  
25 particular of the species *Corynebacterium glutamicum* (*C. glutamicum*), are in particular the known wild-type strains

*Corynebacterium glutamicum* ATCC13032  
*Corynebacterium acetoglutamicum* ATCC15806  
*Corynebacterium acetoacidophilum* ATCC13870  
30 *Corynebacterium melassecola* ATCC17965  
*Corynebacterium thermoaminogenes* FERM BP-1539  
*Brevibacterium flavum* ATCC14067  
*Brevibacterium lactofermentum* ATCC13869 and  
*Brevibacterium divaricatum* ATCC14020

or L-amino acid-producing mutants or strains prepared therefrom, such as, for example, the L-lysine-producing strains

- Corynebacterium glutamicum FERM-P 1709
- 5 Brevibacterium flavum FERM-P 1708
- Brevibacterium lactofermentum FERM-P 1712
- Corynebacterium glutamicum FERM-P 6463
- Corynebacterium glutamicum FERM-P 6464
- Corynebacterium glutamicum DM58-1
- 10 Corynebacterium glutamicum DG52-5
- Corynebacterium glutamicum DSM 5715 and
- Corynebacterium glutamicum DSM 12866

or such as, for example, the L-valine-producing strains

- Corynebacterium glutamicum DSM 12455
- 15 Corynebacterium glutamicum FERM-P 9325
- Brevibacterium lactofermentum FERM-P 9324
- Brevibacterium lactofermentum FERM-BP 1763.

The inventors have succeeded in isolating the new lysR2 gene of *C. glutamicum* which codes for the LysR2 protein,  
20 which is a transcription regulator of the LysR family.

To isolate the lysR2 gene or also other genes of *C. glutamicum*, a gene library of this microorganism is first set up in *Escherichia coli* (*E. coli*). The setting up of gene libraries is described in generally known textbooks  
25 and handbooks. The textbook by Winnacker: *Gene und Klone, Eine Einführung in die Gentechnologie* [Genes and Clones, An Introduction to Genetic Engineering] (Verlag Chemie, Weinheim, Germany, 1990), or the handbook by Sambrook et al.: *Molecular Cloning, A Laboratory Manual* (Cold Spring  
30 Harbor Laboratory Press, 1989) may be mentioned as an example. A well-known gene library is that of the *E. coli* K-12 strain W3110 set up in  $\lambda$  vectors by Kohara et al. (Cell 50, 495 -508 (1987)). Bathe et al. (Molecular and General Genetics, 252:255-265, 1996) describe a gene

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library of *C. glutamicum* ATCC13032, which was set up with the aid of the cosmid vector SuperCos I (Wahl et al., 1987, Proceedings of the National Academy of Sciences USA, 84:2160-2164) in the *E. coli* K-12 strain NM554 (Raleigh et al., 1988, Nucleic Acids Research 16:1563-1575). Börmann et al. (Molecular Microbiology 6(3), 317-326) (1992)) in turn describe a gene library of *C. glutamicum* ATCC13032 using the cosmid pHc79 (Hohn and Collins, 1980, Gene 11, 291-298).

- 10 To prepare a gene library of *C. glutamicum* in *E. coli* it is  
also possible to use plasmids such as pBR322 (Bolivar,  
1979, Life Sciences, 25, 807-818) or pUC9 (Vieira et al.,  
1982, Gene, 19:259-268). Suitable hosts are, in  
particular, those *E. coli* strains which are restriction-  
15 and recombination-defective, such as, for example, the  
strain DH5 $\alpha$  (Jeffrey H. Miller: "A Short Course in  
Bacterial Genetics, A Laboratory Manual and Handbook for  
*Escherichia coli* and Related Bacteria", Cold Spring Harbour  
[sic] Laboratory Press, 1992).
- 20 The long DNA fragments cloned with the aid of cosmids or  
other  $\lambda$  vectors can then be subcloned in turn into the  
usual vectors suitable for DNA sequencing.

Methods of DNA sequencing are described, inter alia, by Sanger et al. (Proceedings of the National Academy of Sciences of the United States of America USA, 74:5463-5467, 1977).

The resulting DNA sequences can then be investigated with known algorithms or sequence analysis programs, such as e.g. that of Staden (Nucleic Acids Research 14, 217-232(1986)), that of Marck (Nucleic Acids Research 16, 1829-1836 (1988)) or the GCG program of Butler (Methods of Biochemical Analysis 39, 74-97 (1998)).



Coding DNA sequences which result from SEQ ID No. 1 by the degeneracy of the genetic code are also a constituent of the invention. In the same way, DNA sequences which hybridize with SEQ ID No. 1 or parts of SEQ ID No. 1 are a constituent of the invention. Conservative amino acid exchanges, such as e.g. exchange of glycine for alanine or of aspartic acid for glutamic acid in proteins, are furthermore known among experts as "sense mutations" which do not lead to a fundamental change in the activity of the protein, i.e. are of neutral function. It is furthermore known that changes on the N and/or C terminus of a protein cannot substantially impair or can even stabilize the function thereof. Information in this context can be found by the expert, inter alia, in Ben-Bassat et al. (Journal of Bacteriology 169:751-757 (1987)), in O'Regan et al. (Gene 77:237-251 (1989)), in Sahin-Toth et al. (Protein Sciences 3:240-247 (1994)), in Hochuli et al. (Bio/Technology 6:1321-1325 (1988)) and in known textbooks of genetics and molecular biology. Amino acid sequences which result in a corresponding manner from SEQ ID No. 2 are also a constituent of the invention.

Finally, DNA sequences which are prepared by the polymerase chain reaction (PCR) using primers which result from SEQ ID No. 1 are a constituent of the invention. Such

oligonucleotides typically have a length of at least 15 nucleotides.

Instructions for identifying DNA sequences by means of hybridization can be found by the expert, inter alia, in  
5 the handbook "The DIG System Users Guide for Filter Hybridization" from Boehringer Mannheim GmbH (Mannheim, Germany, 1993) and in Liebl et al. (International Journal of Systematic Bacteriology 41: 255-260 (1991)).

Instructions for amplification of DNA sequences with the  
10 aid of the polymerase chain reaction (PCR) can be found by the expert, inter alia, in the handbook by Gait: Oligonukleotide [sic] synthesis: A Practical Approach (IRL Press, Oxford, UK, 1984) and in Newton and Graham: PCR (Spektrum Akademischer Verlag, Heidelberg, Germany, 1994).

15 In the work on the present invention, it has been found that coryneform bacteria produce amino acids, in particular L-lysine and L-valine, in an improved manner after attenuation of the lysR2 gene.

To achieve an attenuation, either the expression of the  
20 lysR2 gene or the catalytic properties of the enzyme protein can be reduced or eliminated. The two measures can optionally be combined.

The reduction in gene expression can take place by suitable culturing or by genetic modification (mutation) of the  
25 signal structures of gene expression. Signal structures of gene expression are, for example, repressor genes, activator genes, operators, promoters, attenuators, ribosome binding sites, the start codon and terminators. The expert can find information on this e.g. in the patent  
30 application WO 96/15246, in Boyd and Murphy (Journal of Bacteriology 170: 5949 (1988)), in Voskuil and Chambliss (Nucleic Acids Research 26: 3548 (1998)), in Jensen and Hammer (Biotechnology and Bioengineering 58: 191 (1998)), in Pátek et al. (Microbiology 142: 1297 (1996)), Vasicova

et al. (Journal of Bacteriology 181: 6188 (1999)) and in known textbooks of genetics and molecular biology, such as e.g. the textbook by Knippers ("Molekulare Genetik [Molecular Genetics]", 6th edition, Georg Thieme Verlag, 5 Stuttgart, Germany, 1995) or that by Winnacker ("Gene und Klone [Genes and Clones]", VCH Verlagsgesellschaft, Weinheim, Germany, 1990).

Mutations which lead to a change or reduction in the catalytic properties of enzyme proteins are known from the  
10 prior art; examples which may be mentioned are the works by Qiu and Goodman (Journal of Biological Chemistry 272: 8611-8617 (1997)), Sugimoto et al. (Bioscience Biotechnology and Biochemistry 61: 1760-1762 (1997)) and Möckel ("Die Threonindehydratase aus Corynebacterium glutamicum:  
15 Aufhebung der allosterischen Regulation und Struktur des Enzyms [Threonine dehydratase from Corynebacterium glutamicum: Cancelling the allosteric regulation and structure of the enzyme]", Reports from the Jülich Research Centre, Jül-2906, ISSN09442952, Jülich, Germany, 1994).  
20 Summarizing descriptions can be found in known textbooks of genetics and molecular biology, such as e.g. that by Hagemann ("Allgemeine Genetik [General Genetics]", Gustav Fischer Verlag, Stuttgart, 1986).

Possible mutations are transitions, transversions,  
25 insertions and deletions. Depending on the effect of the amino acid exchange on the enzyme activity, missense mutations or nonsense mutations are referred to. Insertions or deletions of at least one base pair (bp) in a gene lead to frame shift mutations, as a consequence of  
30 which incorrect amino acids are incorporated or translation is interrupted prematurely. Deletions of several codons typically lead to a complete loss of the enzyme activity. Instructions on generation of such mutations are prior art and can be found in known textbooks of genetics and  
35 molecular biology, such as e.g. the textbook by Knippers

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17 04 20 05 06 07 08 09 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640 641 642 643 644 645 646 647 648 649 650 651 652 653 654 655 656 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672 673 674 675 676 677 678 679 680 681 682 683 684 685 686 687 688 689 690 691 692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716 717 718 719 720 721 722 723 724 725 726 727 728 729 730 731 732 733 734 735 736 737 738 739 740 741 742 743 744 745 746 747 748 749 750 751 752 753 754 755 756 757 758 759 760 761 762 763 764 765 766 767 768 769 770 771 772 773 774 775 776 777 778 779 780 781 782 783 784 785 786 787 788 789 790 791 792 793 794 795 796 797 798 799 800 801 802 803 804 805 806 807 808 809 810 811 812 813 814 815 816 817 818 819 820 821 822 823 824 825 826 827 828 829 830 831 832 833 834 835 836 837 838 839 840 841 842 843 844 845 846 847 848 849 850 851 852 853 854 855 856 857 858 859 860 861 862 863 864 865 866 867 868 869 870 871 872 873 874 875 876 877 878 879 880 881 882 883 884 885 886 887 888 889 890 891 892 893 894 895 896 897 898 899 900 901 902 903 904 905 906 907 908 909 910 911 912 913 914 915 916 917 918 919 920 921 922 923 924 925 926 927 928 929 930 931 932 933 934 935 936 937 938 939 940 941 942 943 944 945 946 947 948 949 950 951 952 953 954 955 956 957 958 959 960 961 962 963 964 965 966 967 968 969 970 971 972 973 974 975 976 977 978 979 980 981 982 983 984 985 986 987 988 989 990 991 992 993 994 995 996 997 998 999 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 1022 1023 1024 1025 1026 1027 1028 1029 1030 1031 1032 1033 1034 1035 1036 1037 1038 1039

question is interrupted by the vector sequence and two incomplete alleles are obtained, one lacking the 3' end and one lacking the 5' end. This method has been used, for example, by Fitzpatrick et al. (Applied Microbiology and Biotechnology 42, 575-580 (1994)) to eliminate the recA gene of *C. glutamicum*.

Figure 1 shows by way of example the plasmid vector pCR2.1lysR2int, with the aid of which the lysR2 gene can be disrupted or eliminated.

10 In the method of gene replacement, a mutation, such as e.g. a deletion, insertion or base exchange, is established in vitro in the gene of interest. The allele prepared is in turn cloned in a vector which is not replicative for *C. glutamicum* and this is then transferred into the desired  
15 host of *C. glutamicum* by transformation or conjugation. After homologous recombination by means of a first "cross-over" event which effects integration and a suitable second "cross-over" event which effects excision in the target gene or in the target sequence, the incorporation of the  
20 mutation or of the allele is achieved. This method was used, for example, by Peters-Wendisch et al. (Microbiology 144, 915 - 927 (1998)) to eliminate the pyc gene of *C. glutamicum* by a deletion.

A deletion, insertion or a base exchange can be  
25 incorporated into the lysR2 gene in this manner.

In addition, it may be advantageous for the production of L-amino acids, in particular L-lysine and L-valine, to enhance, in particular to over-express, one or more enzymes of the particular biosynthesis pathway, of glycolysis, of  
30 anaplerosis, of the pentose phosphate cycle or of amino acid export, in addition to attenuation of the lysR2 gene.

The term "enhancement" in this connection describes the increase in the intracellular activity of one or more

enzymes (proteins) in a microorganism which are coded by the corresponding DNA, for example by increasing the number of copies of the gene or genes, using a potent promoter or using a gene or allele which codes for a corresponding enzyme (protein) having a high activity, and optionally combining these measures.

Thus, for example, for the preparation of L-lysine, at the same time one or more of the genes chosen from the group consisting of

- 10 • the dapA gene which codes for dihydrodipicolinate synthase (EP-B 0 197 335),
- the eno gene which codes for enolase (DE: 19947791.4),
- the zwf gene which codes for the zwf gene product (JP-A-09224661),
- 15 • the pyc gene which codes for pyruvate carboxylase (Peters-Wendisch et al. (Microbiology 144, 915 - 927 (1998))
- the lysE gene which codes for lysine export (DE-A-195 48 222)
- 20 • the lysC gene which codes for a feed back resistant aspartate kinase (EP-B-0387527; EP-A-0699759)
- the zwal gene which codes for the Zwal protein (DE: 199 59 328.0, DSM 13115)

can be enhanced, in particular over-expressed.

- 25 Thus, for example, for the production of L-valine, at the same time one or more of the genes or alleles chosen from the group consisting of

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- at the same time the ilvBN gene which codes for acetohydroxy-acid synthase (Keilhauer et al., (1993) Journal of Bacteriology 175: 5595-5603), or
- at the same time the ilvD gene which codes for dihydroxy-  
5 acid dehydratase (Sahm and Eggeling (1999) Applied and Environmental Microbiology 65: 1973-1979), or
- at the same time the mqo gene which codes for malate:quinone oxidoreductase (Molenaar et al., European Journal of Biochemistry 254, 395-403 (1998))

10 can be enhanced, in particular over-expressed.

It may furthermore be advantageous for the production of amino acids, in particular L-lysine, in addition to the attenuation of the lysR2 gene, at the same time for one or more of the genes chosen from the group consisting of

- 15 • the pck gene which codes for phosphoenol pyruvate carboxykinase (DE 199 50 409.1, DSM 13047),
- the pgi gene which codes for glucose 6-phosphate isomerase (US 09/396,478, DSM 12969),
- the poxB gene which codes for pyruvate oxidase  
20 (DE:1995 1975.7, DSM 13114)
- the zwa2 gene which codes for the Zwa2 protein (DE: 19959327.2, DSM 13113),

to be attenuated, in particular eliminated.

Finally, it may be advantageous for the production of L-  
25 lysine, in addition to the attenuation of the lysR2 gene, at the same time for one or more of the genes chosen from the group consisting of

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- the hom gene which codes for homoserine dehydrogenase (EP-A -0131171),
- the thrB gene which codes for homoserine kinase (Peoples, O.W., et al., Molecular Microbiology 2 (1988): 63 - 72),  
5 and
- the panD gene which codes for aspartate decarboxylase (EP-A-1006192)

to be attenuated, in particular eliminated.

The attenuation of homoserine dehydrogenase can also be  
10 achieved, inter alia, by amino acid exchanges, such as, for  
example, by exchange of L-valine for L-alanine, L-glycine  
or L-leucine in position 59 of the enzyme protein, by  
exchange of L-valine by L-isoleucine, L-valine or L-leucine  
in position 104 of the enzyme protein and/or by exchange of  
15 L-asparagine by L-threonine or L-serine in position 118 of  
the enzyme protein.

The attenuation of homoserine kinase can also be achieved,  
inter alia, by amino acid exchanges, such as, for example,  
by exchange of L-alanine for L-valine, L-glycine or L-  
20 leucine in position 133 of the enzyme protein and/or by  
exchange of L-proline by L-threonine, L-isoleucine or L-  
serine in position 138 of the enzyme protein.

The attenuation of aspartate decarboxylase can also be  
achieved, inter alia, by amino acid exchanges, such as, for  
25 example, by exchanges of L-alanine for L-glycine, L-valine  
or L-isoleucine in position 36 of the enzyme protein.

In addition to attenuation of the lysR2 gene it may  
furthermore be advantageous, for the production of amino  
acids, in particular L-lysine and L-valine, to eliminate  
30 undesirable side reactions, (Nakayama: "Breeding of Amino  
Acid Producing Micro-organisms", in: Overproduction of

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Microbial Products, Krumphanzl, Sikyta, Vanek (eds.), Academic Press, London, UK, 1982).

The invention also provides the microorganisms prepared according to the invention, and these can be cultured  
5 continuously or discontinuously in the batch process (batch culture) or in the fed batch (feed process) or repeated fed batch process (repetitive feed process) for the purpose of production of L-amino acids, in particular L-lysine and L-valine. A summary of known culture methods are [sic]  
10 described in the textbook by Chmiel (Bioprozesstechnik 1. Einführung in die Bioverfahrenstechnik [Bioprocess Technology 1. Introduction to Bioprocess Technology (Gustav Fischer Verlag, Stuttgart, 1991)) or in the textbook by Storhas (Bioreaktoren und periphere Einrichtungen  
15 [Bioreactors and Peripheral Equipment] (Vieweg Verlag, Braunschweig/Wiesbaden, 1994)).

The culture medium to be used must meet the requirements of the particular strains in a suitable manner. Descriptions of culture media for various microorganisms are contained  
20 in the handbook "Manual of Methods for General Bacteriology" of the American Society for Bacteriology (Washington D.C., USA, 1981). Sugars and carbohydrates, such as e.g. glucose, sucrose, lactose, fructose, maltose, molasses, starch and cellulose, oils and fats, such as, for  
25 example, soya oil, sunflower oil, groundnut oil and coconut fat, fatty acids, such as, for example, palmitic acid, stearic acid and linoleic acid, alcohols, such as, for example, glycerol and ethanol, and organic acids, such as, for example, acetic acid, can be used as the source of  
30 carbon. These substances can be used individually or as a mixture.

Organic nitrogen-containing compounds, such as peptones, yeast extract, meat extract, malt extract, corn steep liquor, soya bean flour and urea, or inorganic compounds,  
35 such as ammonium sulfate, ammonium chloride, ammonium

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it can be carried out by reversed phase HPLC, for example as described by Lindroth et al. (Analytical Chemistry (1979) 51: 1167-1174).

A pure culture of the following microorganism was deposited  
5 on 28th July 2000 at the Deutsche Sammlung für  
Mikroorganismen und Zellkulturen (DSMZ = German Collection  
of Microorganisms and Cell Cultures, Braunschweig, Germany)  
in accordance with the Budapest Treaty:

- Escherichia coli strain TOP10F/pCR2.1lysR2int as DSM  
10 13617.

The process according to the invention is used for the fermentative preparation of amino acids, in particular L-lysine and L-valine.

The present invention is explained in more detail in the  
15 following with the aid of embodiment examples.

The isolation of plasmid DNA from Escherichia coli and all techniques of restriction, Klenow and alkaline phosphatase treatment were carried out by the method of Sambrook et al. (Molecular Cloning. A Laboratory Manual (1989) Cold Spring  
20 Harbour [sic] Laboratory Press, Cold Spring Harbor, NY, USA). Methods for transformation of Escherichia coli are also described in this handbook.

The composition of the usual nutrient media, such as LB or TY medium, can also be found in the handbook by Sambrook et  
25 al.

#### Example 1

Preparation of a genomic cosmid gene library from C. glutamicum ATCC 13032

Chromosomal DNA from C. glutamicum ATCC 13032 was isolated  
30 as described by Tauch et al. (1995, Plasmid 33:168-179) and partly cleaved with the restriction enzyme Sau3AI (Amersham

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Pharmacia, Freiburg, Germany, Product Description Sau3AI, Code no. 27-0913-02). The DNA fragments were dephosphorylated with shrimp alkaline phosphatase (Roche Molecular Biochemicals, Mannheim, Germany, Product Description SAP, Code no. 1758250). The DNA of the cosmid vector SuperCos1 (Wahl et al., 1987, Proceedings of the National Academy of Sciences, USA 84:2160-2164), obtained from Stratagene (La Jolla, USA, Product Description SuperCos1 Cosmid Vector Kit, Code no. 251301) was cleaved with the restriction enzyme XbaI (Amersham Pharmacia, Freiburg, Germany, Product Description XbaI, Code no. 27-0948-02) and likewise dephosphorylated with shrimp alkaline phosphatase.

The cosmid DNA was then cleaved with the restriction enzyme BamHI (Amersham Pharmacia, Freiburg, Germany, Product Description BamHI, Code no. 27-0868-04). The cosmid DNA treated in this manner was mixed with the treated ATCC13032 DNA and the batch was treated with T4 DNA ligase (Amersham Pharmacia, Freiburg, Germany, Product Description T4-DNA-Ligase, Code no. 27-0870-04). The ligation mixture was then packed in phages with the aid of Gigapack II XL Packing Extract (Stratagene, La Jolla, USA, Product Description Gigapack II XL Packing Extract, Code no. 200217).

For infection of the E. coli strain NM554 (Raleigh et al. 1988, Nucleic Acid Res. 16:1563-1575) the cells were taken up in 10 mM MgSO<sub>4</sub> and mixed with an aliquot of the phage suspension. The infection and titering of the cosmid library were carried out as described by Sambrook et al. (1989, Molecular Cloning: A laboratory Manual, Cold Spring Harbor), the cells being plated out on LB agar (Lennox, 1955, Virology, 1:190) + 100 µg/ml ampicillin. After incubation overnight at 37°C, recombinant individual clones were selected.

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Example 2

## Isolation and sequencing of the lysR2 gene

The cosmid DNA of an individual colony was isolated with the Qiaprep Spin Miniprep Kit (Product No. 27106, Qiagen, Hilden, Germany) in accordance with the manufacturer's instructions and partly cleaved with the restriction enzyme Sau3AI (Amersham Pharmacia, Freiburg, Germany, Product Description Sau3AI, Product No. 27-0913-02). The DNA fragments were dephosphorylated with shrimp alkaline phosphatase (Roche Molecular Biochemicals, Mannheim, Germany, Product Description SAP, Product No. 1758250). After separation by gel electrophoresis, the cosmid fragments in the size range of 1500 to 2000 bp were isolated with the QiaExII Gel Extraction Kit (Product No. 20021, Qiagen, Hilden, Germany).

The DNA of the sequencing vector pZero-1, obtained from Invitrogen (Groningen, The Netherlands, Product Description Zero Background Cloning Kit, Product No. K2500-01) was cleaved with the restriction enzyme BamHI (Amersham Pharmacia, Freiburg, Germany, Product Description BamHI, Product No. 27-0868-04). The ligation of the cosmid fragments in the sequencing vector pZero-1 was carried out as described by Sambrook et al. (1989, Molecular Cloning: A Laboratory Manual, Cold Spring Harbor), the DNA mixture being incubated overnight with T4 ligase (Pharmacia Biotech, Freiburg, Germany). This ligation mixture was then electroporated (Tauch et al. 1994, FEMS Microbiol Letters, 123:343-7) into the E. coli strain DH5 $\alpha$ MCR (Grant, 1990, Proceedings of the National Academy of Sciences, U.S.A., 87:4645-4649) and plated out on LB agar (Lennox, 1955, Virology, 1:190) with 50  $\mu$ g/ml zeocin.

The plasmid preparation of the recombinant clones was carried out with Biorobot 9600 (Product No. 900200, Qiagen, Hilden, Germany). The sequencing was carried out by the

dideoxy chain termination method of Sanger et al. (1977, Proceedings of the National Academies of Sciences, U.S.A., 74:5463-5467) with modifications according to Zimmermann et al. (1990, Nucleic Acids Research, 18:1067). The "RR  
5 dRhodamin Terminator Cycle Sequencing Kit" from PE Applied Biosystems (Product No. 403044, Weiterstadt, Germany) was used. The separation by gel electrophoresis and analysis of the sequencing reaction were carried out in a  
"Rotiphoresis NF Acrylamide/Bisacrylamide" Gel (29:1)  
10 (Product No. A124.1, Roth, Karlsruhe, Germany) with the "ABI Prism 377" sequencer from PE Applied Biosystems (Weiterstadt, Germany).

The raw sequence data obtained were then processed using the Staden program package (1986, Nucleic Acids Research,  
15 14:217-231) version 97-0. The individual sequences of the pZero1 derivatives were assembled to a continuous contig. The computer-assisted coding region analysis [sic] were prepared with the XNIP program (Staden, 1986, Nucleic Acids Research, 14:217-231). Further analyses were carried out  
20 with the "BLAST search program" (Altschul et al., 1997, Nucleic Acids Research, 25:3389-3402) against the non-redundant databank of the "National Center for Biotechnology Information" (NCBI, Bethesda, MD, USA).

The resulting nucleotide sequence is shown in SEQ ID No. 1.  
25 Analysis of the nucleotide sequence showed an open reading frame of 933 base pairs, which was called the lysR2 gene. The lysR2 gene codes for a polypeptide of 310 amino acids.

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Example 3

Preparation of an integration vector for integration  
mutagenesis of the lysR2 gene

From the strain ATCC 13032, chromosomal DNA was isolated by  
5 the method of Eikmanns et al. (Microbiology 140: 1817 -  
1828 (1994)). On the basis of the sequence of the lysR2  
gene known for *C. glutamicum* from example 2, the following  
oligonucleotides were chosen for the polymerase chain  
reaction (see SEQ ID No. 4 and SEQ ID No. 5):

10 lysR2intA:

5'CCA TCG TCG CAG AAT TCA AC 3'

lysR2intB:

5'GCT TCT TCG GCT AAT GCA TC 3'

The primers shown were synthesized by MWG Biotech  
15 (Ebersberg, Germany) and the PCR reaction was carried out  
by the standard PCR method of Innis et al. (PCR protocols.  
A guide to methods and applications, 1990, Academic Press)  
with Pwo-Polymerase from Boehringer. With the aid of the  
polymerase chain reaction, an internal fragment of the  
20 lysR2 gene 439 bp in size was isolated, this being shown in  
SEQ ID No. 3.

The amplified DNA fragment was ligated with the TOPO TA  
Cloning Kit from Invitrogen Corporation (Carlsbad, CA, USA;  
Catalogue Number K4500-01) in the vector pCR2.1-TOPO (Mead  
25 at al. (1991) Bio/Technology 9:657-663).

The *E. coli* strain TOP10F was then transformed with the  
ligation batch (Hanahan, In: DNA cloning. A practical  
approach. Vol. I, IRL-Press, Oxford, Washington DC, USA,  
1985). Selection of plasmid-carrying cells was made by  
30 plating out the transformation batch on LB agar (Sambrook  
et al., Molecular cloning: A Laboratory Manual. 2<sup>nd</sup> Ed.  
Cold Spring Harbor Laboratory Press, Cold Spring Harbor,  
N.Y., 1989), which had been supplemented with 25 mg/l

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kanamycin. Plasmid DNA was isolated from a transformant with the aid of the QIAprep Spin Miniprep Kit from Qiagen and checked by restriction with the restriction enzyme EcoRI and subsequent agarose gel electrophoresis (0.8%).  
5 The plasmid was called pCR2.1lysR2int.

#### Example 4

Integration mutagenesis of the lysR2 gene in the lysine producer DSM 5715 and in the valine producer FERM BP-1763

The vector pCR2.1lysR2int mentioned in example 3 was  
10 electroporated by the electroporation method of Tauch et al. (FEMS Microbiological Letters, 123:343-347 (1994)) into Corynebacterium glutamicum DSM 5715 and Brevibacterium lactofermentum FERM BP-1763. The strain DSM 5715 is an AEC-resistant lysine producer (EP-B-435 132). The strain  
15 FERM BP-1763 is a valine producer in need of isoleucine and methionine (US-A-5,188,948). The vector pCR2.1lysR2int cannot replicate independently in DSM 5715 or FERM BP-1763 and is retained in the cell only if it has integrated into the chromosome of DSM 5715 or FERM BP-1763. Selection of  
20 clones with pCR2.1lysR2int integrated into the chromosome was carried out by plating out the electroporation batch on LB agar (Sambrook et al., Molecular Cloning: A Laboratory Manual. 2<sup>nd</sup> Ed., Cold Spring Harbor Laboratory Press, Cold Spring Harbor, N.Y.), which had been supplemented with  
25 15 mg/l kanamycin.

For detection of the integration, the lysR2int fragment was labelled with the Dig hybridization kit from Boehringer by the method of "The DIG System Users Guide for Filter Hybridization" of Boehringer Mannheim GmbH (Mannheim,  
30 Germany, 1993). Chromosomal DNA of a potential integrant was isolated by the method of Eikmanns et al. (Microbiology 140: 1817 - 1828 (1994)) and in each case cleaved with the restriction enzymes SalI, SacI and HindIII. The fragments formed were separated by agarose gel electrophoresis and



hybridized at 68°C with the Dig hybridization [sic] kit from Boehringer. The plasmid pCR2.1lysR2int mentioned in example 3 had been inserted into the chromosome of DSM 5715 and FERM BP-1763 within the chromosomal lysR2 gene. The 5 strains were called DSM5715::pCR2.1lysR2int and FERM BP-1763::pCR2.1lysR2int.

#### Example 5

##### Preparation of L-lysine and L-valine

- The C. glutamicum and B. lactofermentum strains
- 10 DSM5715::pCR2.1lysR2int and FERM BP-1763::pCR2.1lysR2int obtained in example 4 were cultured in a nutrient medium suitable for the production of L-lysine and L-valine and the L-lysine and L-valine content in the culture supernatant was determined.
- 15 For this, the strains were first incubated on an agar plate with the corresponding antibiotic (brain-heart agar with kanamycin (25 mg/l) [sic] for 24 hours at 33°C. Starting from this agar plate culture, a preculture was seeded (10 ml medium in a 100 ml conical flask). The complete
- 20 medium CgIII was used as the medium for the preculture.

##### Medium Cg III

NaCl	2.5 g/l
Bacto-Peptone	10 g/l
Bacto-Yeast extract	10 g/l
Glucose (autoclaved separately)	2% (w/v)

The pH was brought to pH 7.4

Kanamycin (25 mg/l) was added to this. The preculture was incubated for 24 hours at 33°C at 240 rpm on a shaking machine. A main culture was seeded from this preculture such that the initial OD (660 nm) of the main culture was 5 0.1 OD. Medium MM was used for the main culture.

## Medium MM

CSL (corn steep liquor)	5 g/l
MOPS	20 g/l
Glucose (autoclaved separately)	50g/l
Salts:	
(NH <sub>4</sub> ) <sub>2</sub> SO <sub>4</sub> [sic]	25 g/l
KH <sub>2</sub> PO <sub>4</sub>	0.1 g/l
MgSO <sub>4</sub> * 7 H <sub>2</sub> O	1.0 g/l
CaCl <sub>2</sub> * 2 H <sub>2</sub> O	10 mg/l
FeSO <sub>4</sub> * 7 H <sub>2</sub> O	10 mg/l
MnSO <sub>4</sub> * H <sub>2</sub> O	5.0mg/l
Biotin (sterile-filtered)	0.3 mg/l
Thiamine * HCl (sterile-filtered)	0.2 mg/l
CaCO <sub>3</sub>	25 g/l

The CSL, MOPS and the salt solution are brought to pH 7  
10 with aqueous ammonia and autoclaved. The sterile substrate and vitamin solutions are then added, as well as the CaCO<sub>3</sub> autoclaved in the dry state. For culturing of DSM 5715,

0.1 g/l leucine was additionally added to the medium. For culturing of FERM BP-1763, 0.1 g/l isoleucine and 0.1 g/l methionine were additionally added to the medium.

Culturing is carried out in a 10 ml volume in a 100 ml conical flask with baffles. Kanamycin (25 mg/l) was added. Culturing was carried out at 33°C and 80% atmospheric humidity.

After 72 hours, the OD was determined at a measurement wavelength of 660 nm with a Biomek 1000 (Beckmann Instruments GmbH, Munich). The amount of L-lysine and of L-valine formed was determined with an amino acid analyzer from Eppendorf-BioTronik (Hamburg, Germany) by ion exchange chromatography and post-column derivatization with ninhydrin detection.

The results of the experiment are shown in tables 1 and 2.

Table 1

Strain	OD(660)	Lysine HCl g/l
DSM5715	7.5	13.01
DSM5715::pCR2.1lysR2int	7.2	14.68

Table 2

Strain	OD(660)	Valine g/l
FERM BP-1763	12.1	7.49
FERM BP-1763::pCR2.1lysR2int	13.4	10.90